# **MMX Positioning Products**

## Miniature Linear Stage

The MMX line of high power miniature linear stages blends the ultimate in performance, reliability, and value, delivering nearly twice the accuracy at virtually the same cost as standard-grade options. The high power, MMX motor, has a higher force density to deliver 5 times the force of similar sized stages. Short lead times and predictable deliveries can speed up your time to market and support your production schedule. Dover Motion miniature linear stages will help you build a better machine—faster.





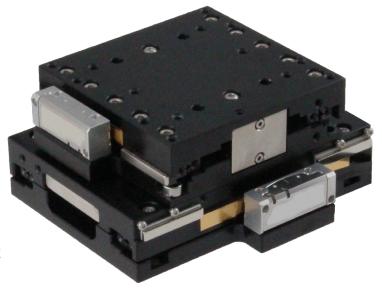
#### **Overview**

The Dover Motion MMX series miniature linear stage combines the ultimate in performance, reliability, and value. The high power MMX, has a higher force density to deliver 5 times the force of similar competitive products. The stage design use high precision anti-creep crossed roller guideways for extremely smooth motion, high stiffness, and reliability in a low profile package. Its brushless linear servo motor allows for high speeds with no maintenance, making it ideal for use in high throughput applications.

Miniature linear stages can be combined into multi-axis assemblies including Z configurations with an integral constant force magnetic counterbalance. For the 25 mm travel version a single phase motor is available for reduced amplifier cost, reduced complexity, and a more compact size. The MMX has a completely ironless motor to deliver cog free smooth motion.

The miniature linear stage also provides externally adjustable limit sensors using a simple adjustable mount. The stages are available with a black anodized aluminum finish.

- Increase throughput time with the most powerful servo motor design in a small form factor
- Achieve stable scan motion with proprietary Dover Motion smooth motor design
- High accuracy from precision encoder feedback and servo control
- Best in class vertical load capacity of 500 g without a counterbalance
- Customizable and stackable design ensures fit within unique applications



50 x 25 mm Travel XY



Dover Motion has implemented a Quality Management System in accordance with ISO 9001:2008 for the Design and Manufacture of Precision Positioning Products and Motion Systems



## **Specifications - MMX Miniature Stage**

Travel (mm)	MMX-25	MMX-50	MMX-100	MMX-150
Motor Type	1 Phase	3 Phase	3 Phase	3 Phase
Accuracy (µm TIR) <sup>1</sup>	6	10	12	12
Feedback Device Options -Encoder Resolution	,	Analog or Digital 1 μι	m, 0.1 µm, 0.001 µm	
Bi-directional repeatability. (± μm)	0.4	0.4	0.4	0.4
Load Capacity (kg) <sup>2</sup>	10	10	10	10
Maximum Acceleration (m/s²) <sup>3</sup>	55	115	100	65
Maximum Velocity (m/s) <sup>3</sup>	1.1	2.0	2.0	2.0
Flatness & Straightness (µm TIR)	3	3	6	6
Moving Mass (kg)	0.4	0.5	0.6	0.9
Total Mass (kg)	0.6	0.7	1.06	1.3

<sup>&</sup>lt;sup>1</sup> With 0.1 um resolution encoder; contact our Applications Engineers for higher accuracy applications

<sup>&</sup>lt;sup>5</sup> Travel Life greater than 1,000,000 km

Motor Specifications for	MMX		1 Phase	3 Phase
Rated Performance	Symbol	Units	Value	Value
Peak Force 15	Fp	N	23	57
Continuous Force	F <sub>c</sub>	N	7.7	19
Motor constant	K <sub>m</sub>	N / W <sup>0.5</sup>	2.0	3.9
Electrical Specifications	Symbol	Units	Value	Value
Peak current	I <sub>p</sub>	А	4.5	5.1
Continuous current 15	Ic	А	1.5	1.7
Electrical Resistance <sup>3</sup>	R	Ω	7	8.4
Inductance 4	L	mH	3.95	2.75
Back EMF (Sine RMS) <sup>2</sup>	K <sub>e</sub>	V/m/s	5.1	11.2
Force Constant <sup>3</sup>	K <sub>f</sub>	N / A <sub>RMS</sub>	5.1	11.2
Max Allowable coil temp	T <sub>max</sub>	°C	100	100
Max Voltage	V <sub>max</sub>	V	72	160
Magnetic Pole Pitch	Р	mm	-	25.4

MMX Ma Pa	ximum yload (k	
	Counterb	alance Type
Travel (mm)	None	Magnetic
25	0.2	
50	0.5	1
100		1
150		1





<sup>&</sup>lt;sup>2</sup> Please contact our Applications Engineers for loads exceeding 10kg.

<sup>&</sup>lt;sup>3</sup> The maximum acceleration and velocity is encoder and load dependent.

<sup>&</sup>lt;sup>4</sup> Contact the factory if higher performance version required.

<sup>&</sup>lt;sup>1</sup> Motor winding temperature rise, ΔT=75°C, @ 25°C ambient

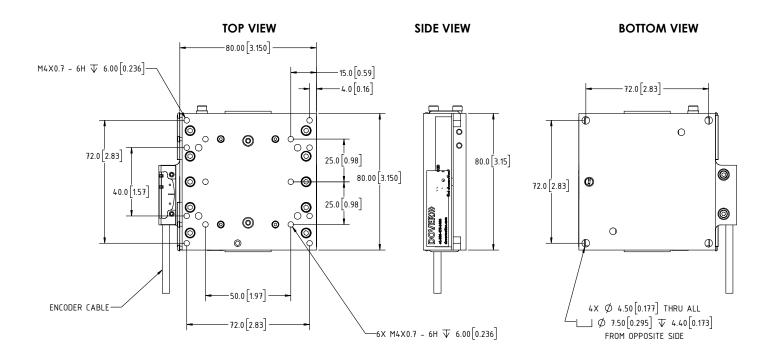
<sup>&</sup>lt;sup>2</sup> Measured @ 25°C

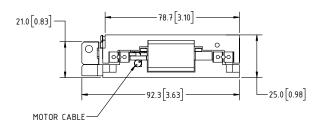
<sup>&</sup>lt;sup>3</sup> Measured line-to-line ±10%

<sup>4 ±20%</sup> measured @1Khz

<sup>&</sup>lt;sup>5</sup> Stage mounted to a 200mmx200mmx10mm or larger aluminum plate

### **MMX-25 Dimensions**

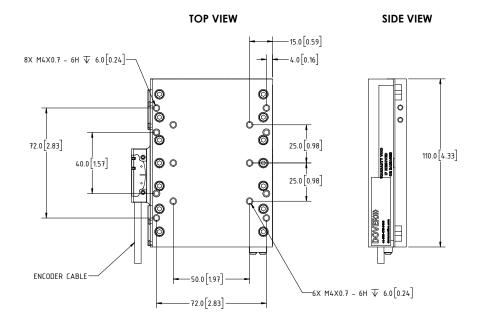


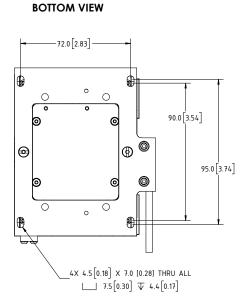


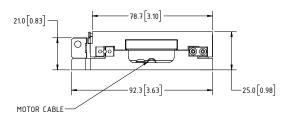
**END VIEW** 



### **MMX-50 Dimensions**

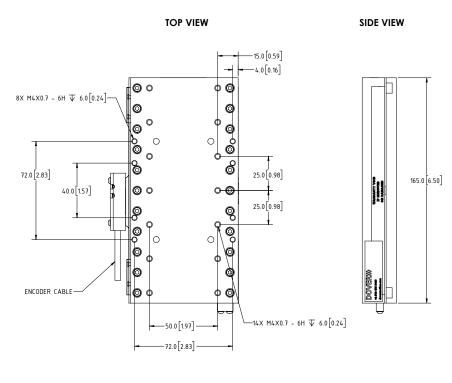


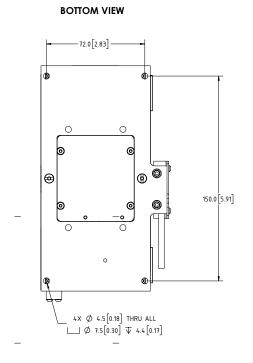


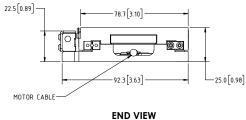


**END VIEW** 

### **MMX-100 Dimensions**

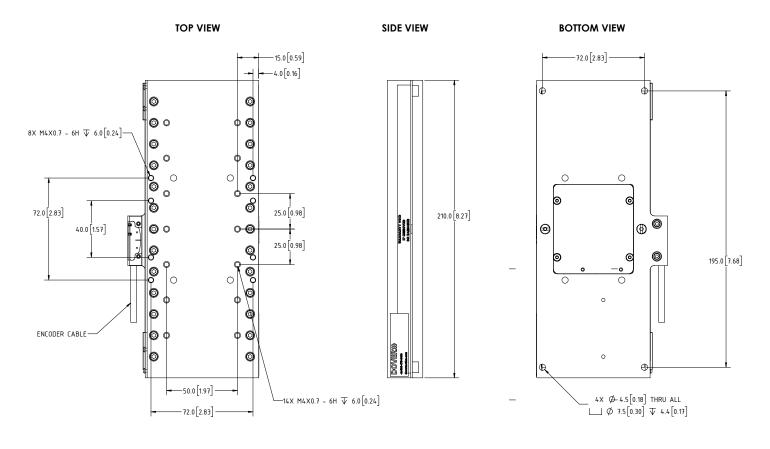


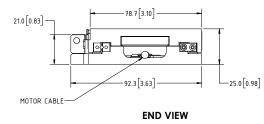






### **MMX-150 Dimensions**







## **Connector Option D3**

#### **Encoder**

	Digit DE-15 Pi	al & Analog Encoder Option Pinout in Plug (Male) High Density Connector
Pin	Description	
1	Logic +5V	
2	Limit+	
3	Limit-	
4	RTN	
5	RTN	1
6	Logic +5V	
7	Digital A+ / Analog Sin+	\
8	Digital A- / Analog Sin-	15/
9	Digital B+ / Analog Cos+	
10	Digital B- / Analog Cos-	
11	Index+	
12	Index-	
13	RTN	
14	EGND	

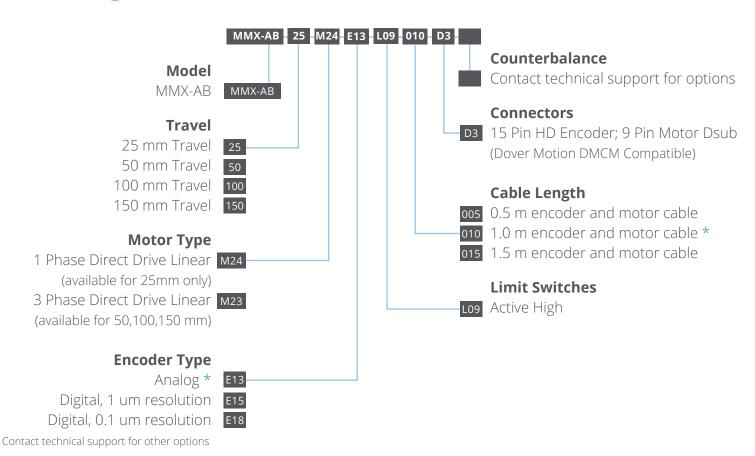
#### **Motor**

#### 3 Phase motor is in WYE Coil Configuration

	3 Phase WYE Mo 9 Pin Plug (Male) D	
Pin	Description	Wire Color
1	Motor Coil A	White
2	Motor Coil B	Green
6	Motor Coil C	Brown
Shell	Motor Ground	Shield
	1 Phase Moto 9 Pin Plug (Male) D	
Pin	Description	Wire Color
1	Motor Coil +	White
6	Motor Coil -	Black
Shell	Motor Ground	Shield



## Configurator



For fastest lead time and Dover DMCM compatibility choose the \* Encoder type and Cable Length



#### **Accessory Options**



#### **Dover Motion Control Module** (DMCM)

- Single Axis Drive & Controller
- · Board only or with enclosure
- Graphical user interface for easy set-up and programming

#### **Motor and Encoder Cables**

- Cables for all standard products
- Shielded
- High Flex
- Standard connection to DMCM



